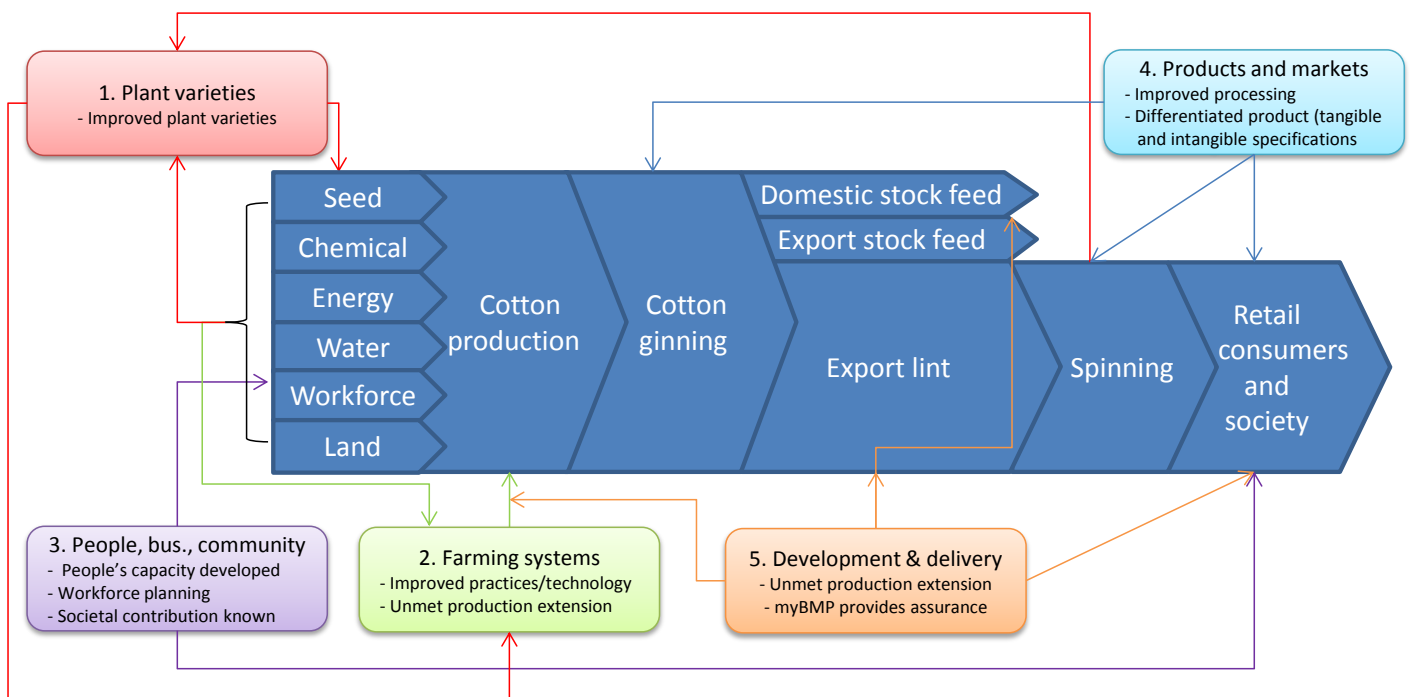


# Cotton Research Pathways Overview

## RD&E and the Cotton Industry 2029 Vision

Element	Achieving	Means	Measured by	Where RD&E
<b>Differentiated</b>	World leading supplier of an elite quality cotton highly sought in premium markets	Improved quality matched to markets	Trends in quality of crop and sales	Creates technologies and practices
<b>Responsible</b>	Producer and supplier of the most environmentally and socially responsible cotton on the globe	Globally demanded and demonstrated performance	myBMP grower adoption and market demand/recognition	Develops assurance systems
<b>Tough</b>	Resilient and equipped for future challenges	Sufficient resources & rate of innovation	Industry profitability and productivity	Unpacks what tough means
<b>Successful</b>	Exciting new levels of performance that transform productivity and profitability of every sector of industry	Continuous innovation through the supply chain	Financial, human and environmental health of firms & institutions	Creates technologies and practices
<b>Respected</b>	An industry recognized and valued by the wider community for its contribution to fibre and food needs of the world	Communication of value and open/ ethical issues management	Trends in stakeholder satisfaction	Unpacks what respect is
<b>Capable</b>	An industry that retains, attracts and develops highly capable people	Excellent firm HRM and coordinated WFP across industry	Workforce supply in greater than demand	Builds capacity

## Cotton Research Pathways in the Cotton Supply Chain



## BETTER PLANT VARIETIES RESEARCH PATHWAY

**Outcome:** Industry has access to a range of genetics and traits in varieties with better performance and qualities that enhance competitiveness in global markets

Research development and extension	Capability	Outcomes
<p><b>Concept</b></p> <ul style="list-style-type: none"> <li>Germplasm enhancement and pre-breeding linked to a high performing, breeding team. The development of highly productive, high fibre quality, varieties agronomically adapted with effective disease and pest resistance.</li> </ul> <p><b>Elements</b></p> <ul style="list-style-type: none"> <li>Consistent and predictable funding ensuring a continuous effort across variable seasons and sites.</li> <li>Forward-looking strategic plan with flexibility to address all circumstances including appearance of new and exotic disease and pest problems.</li> <li>Effective and efficient combination of infrastructure, skills and capabilities.</li> <li>Application of minimum critical mass of breeders with integrated germplasm development team to ensure consistent effort over time</li> </ul> <p><b>Linkages</b></p> <ul style="list-style-type: none"> <li>Highly effective and close linkage between breeding and commercial seed production, marketing &amp; field support teams, and industry.</li> <li>Availability or development of novel GM traits locally or by multi-national companies for use by industry.</li> <li>Effective stewardship of GM traits through monitoring of performance and impact on target pests.</li> </ul>	<p><b>Human capacity</b></p> <ul style="list-style-type: none"> <li>Team of plant breeders and molecular biologists with integrated expertise in pathology, fibre, entomology, cell biology and biochemistry.</li> <li>Efficient field and laboratory support teams skilled at either multi-site trialling or molecular biology.</li> </ul> <p><b>Infrastructure</b></p> <ul style="list-style-type: none"> <li>Good field research site at Narrabri and a network of off-station sites for assessment of breeding material.</li> <li>Modern molecular laboratory in Canberra. High throughput screening facilities for efficient marker assisted breeding.</li> </ul> <p><b>Linkages</b></p> <ul style="list-style-type: none"> <li>National &amp; international linkages around breeding, fundamental biology and development of cotton genome sequence and map. Local and national linkages with crop protection agronomy and fibre technology.</li> <li>Farming systems (GxM) and product - marketing development.</li> </ul> <p><b>Flexibility</b></p> <ul style="list-style-type: none"> <li>Cotton specific: experienced scientists with good strategic directions.</li> </ul>	<p><b>Problem definition</b></p> <ul style="list-style-type: none"> <li>Need for commercial varieties with improved performance supporting Australia's reputation as a reliable supplier of consistent high quality cotton globally. <ul style="list-style-type: none"> <li>Changed fibre functionality (e.g. elasticity) reflecting consumer demand for fabrics.</li> <li>Greater disease resistance.</li> <li>Increased yield and fibre quality through better adaptation to abiotic stress giving WUE and heat stress tolerance.</li> <li>Increased varietal specific management and strong regional fit to environment.</li> <li>Continued improvement in insect control through deployment of next generation resistance to both leaf-chewing and sap-sucking insects.</li> </ul> </li> <li>Cotton becomes a more reliable summer crop for growers</li> <li>Need to continuously evaluate opportunities to increase seed value (oil / meal) reflecting its importance as a 2<sup>nd</sup> product.</li> </ul> <p><b>Benefit</b></p> <ul style="list-style-type: none"> <li>Cotton growers and regional economies with improved profitability.</li> </ul> <p><b>Horizon and risk</b></p> <ul style="list-style-type: none"> <li>Breeding and trait cycles are both averaging about eight years so research teams need strategic activities over at least 15 year cycles. Risks include: <ul style="list-style-type: none"> <li>Appearance of new pests or diseases or investments in traits with insufficient market signal.</li> <li>Availability of 3<sup>rd</sup> party owned technology / GM traits into the future.</li> <li>Limitations on yield and fibre quality improvement.</li> </ul> </li> </ul>

## IMPROVED FARMING SYSTEMS RESEARCH PATHWAY

**Outcome:** Cotton farming systems grow high quality, profitable and sustainable cotton, integrated into the farming enterprise and landscape through improved practices, productivity and resource management

Research, Development and Extension	Capability	Outcomes
<p><b>Concept</b></p> <p>Targeted and integrated R, D&amp;E to maximise productivity and profitability of cotton farming systems, including utilisation of BMPs to ensure industry responsiveness to changing climate, pest spectra or input costs.</p> <p><b>Elements</b></p> <p>Farming systems that maximise production and sustainability through the efficient use of resources</p> <ul style="list-style-type: none"> <li>Improved understanding of resource utilization</li> <li>Improved farming practices that maximize carbon accumulation and minimize energy consumption</li> <li>Incorporation of complementary crops</li> <li>Assurance cotton farming systems can adapt to climatic variability</li> </ul> <p>Crop protection practices that integrate genetic, cultural and chemical tools for management and biosecurity preparedness.</p> <ul style="list-style-type: none"> <li>Improved understanding of the ecology of diseases and their interaction with farming systems</li> <li>Improved understanding of the biology and ecology of weeds and insects to ensure that better management decisions</li> <li>The integration of a range of control strategies (incl. biopesticides and semiochemicals) to reduce the reliance on any one strategy</li> <li>Sustainability of transgenic technology in cotton farming systems</li> <li>Awareness and preparedness for exotic pest, disease or weed incursions or emergence of new pests due to chemical resistance.</li> </ul> <p>Landscapes and biodiversity impacts are minimised through increased awareness of the benefits of landscape management. MERGE</p> <p>Ecology and native vegetation management in cotton farming systems</p> <p><b>Linkages</b></p> <ul style="list-style-type: none"> <li>Effective linkage between Farming Systems R, D&amp;E teams in NSW and Qld.</li> <li>Effective linkages between researchers and the D&amp;D team to facilitate the two way flow of information</li> <li>Enhanced delivery pathways to facilitate rapid dissemination and uptake of information to industry</li> <li>Strong linkages with grains, horticulture, plant biosecurity, water use and soils RD&amp;E teams and National RD&amp;E frameworks</li> </ul>	<p><b>Human capacity</b></p> <ul style="list-style-type: none"> <li>Crop protection specialists with expertise in pathology, virology, microbiology, entomology, weed sciences, phytochemistry and molecular biology.</li> <li>Farming systems specialists with skills in soil science, agronomy, irrigation, system analysis and economics</li> <li>Extension teams to facilitate information transfer and uptake</li> <li>Efficient field and laboratory support teams.</li> <li>Consistent and predictable funding to ensure a continuous effort across variable seasons and sites.</li> <li>Forward-looking strategic plan with flexibility to address all scenarios.</li> <li>Effective and efficient combination of infrastructure, skills and capabilities.</li> <li>Strategies to ensure that the industry can recruit, develop and retain staff in all key production areas</li> </ul> <p><b>Infrastructure</b></p> <ul style="list-style-type: none"> <li>Key field research stations throughout NSW and Qld and a network of off-station sites for conduct of trials.</li> <li>Modern laboratory facilities for diagnostics, research and pest monitoring.</li> </ul> <p><b>Linkages</b></p> <ul style="list-style-type: none"> <li>To agencies and individuals with high level specialist skills in appropriate areas.</li> <li>To plant breeders, private consultants and agribusiness professionals</li> <li>To regulatory and government bodies</li> <li>To D&amp;D team to facilitate the flow of information to facilitate practice change on farms</li> <li>To commercial partners</li> </ul>	<p><b>Problem definition</b></p> <ul style="list-style-type: none"> <li>Need for improved and sustainable farming systems to drive industry productivity and profitability. <ul style="list-style-type: none"> <li>New commercial cotton varieties to optimize resource efficiency</li> <li>Improved soil environment for sustained production</li> <li>Improved energy efficiency in the carbon economy</li> <li>Improved natural resource and landscape management outcomes at farm and catchment levels</li> <li>Maintenance of integrity of transgenic cotton.</li> <li>Integrated management practices for endemic insect pests, diseases and weeds and pre-emptive strategies for exotics.</li> <li>Minimize and manage resistance to herbicides, insecticides and fungicides</li> <li>Manage the risk of greater regulation of insecticides, herbicides and fungicides</li> </ul> </li> </ul> <p><b>Benefit</b></p> <ul style="list-style-type: none"> <li>Cotton growers and regional economies with improved profitability.</li> <li>The industry recognised for its land stewardship</li> <li>Improvements in practices to reduce inputs, improve soil health, reduce emissions or sequester carbon</li> <li>Improvement in integrated management practices</li> <li>Improved resistance management strategies .</li> <li>Improved life cycle analysis of cotton farming systems</li> </ul> <p><b>Horizon and risk</b></p> <ul style="list-style-type: none"> <li>Long-term integrated solutions including rotations and integration into other farming systems.</li> <li>Possible resistance or appearance of new pests, diseases or weeds</li> </ul>

## PEOPLE BUSINESS AND COMMUNITY RESEARCH PATHWAY

**Outcome:** R&D supporting an industry with a skilled, innovative, adaptable workforce and sustainable communities

Research development and extension	Capability	Outcomes
<p><b>Concept</b></p> <ul style="list-style-type: none"> <li>• Goal (over 3 years) to shape the current loose amalgam of projects into a coherent program that researches the social dimension of the cotton industry and builds individual, business and community capacity through improved coordination and targeted extension.</li> </ul> <p><b>Elements</b></p> <ul style="list-style-type: none"> <li>• Monitoring, evaluating and reporting industry performance <ul style="list-style-type: none"> <li>– Environmental assessments every 3-5 years including adapting assessment frameworks to include emerging methodologies and community expectations</li> <li>– Socio-economic assessments that identify and monitor industry progress towards achieving the cotton 2029 vision elements (resilient, responsible, tough, successful, respected and capable)</li> </ul> </li> <li>• Workforce planning and development <ul style="list-style-type: none"> <li>– Labour market analysis to identify cotton's need</li> <li>– Facilitating coordination of WFP policies and development programs (with stakeholders not in Cotton Innovation Network)</li> </ul> </li> <li>• Leadership and social capital <ul style="list-style-type: none"> <li>– Targeted leadership programs</li> <li>– Support community/industry organizations to build social capital through local problem solving</li> </ul> </li> </ul> <p><b>Linkages</b></p> <ul style="list-style-type: none"> <li>• Other cotton strategy research pathways and R&amp;D capability management</li> <li>• Rural, education, development, community, environmental, indigenous and health RD&amp;E and related policies and programs at national and state scales</li> </ul>	<p><b>Human capacity</b></p> <ul style="list-style-type: none"> <li>• Education, sociology, psychology, economics and environmental disciplines</li> <li>• Systems analysis and demographics</li> <li>• Community development</li> <li>• Participatory and facilitatory approaches</li> <li>• Leadership and governance</li> <li>• Program management</li> </ul> <p><b>Infrastructure</b></p> <ul style="list-style-type: none"> <li>• Coordinated approach between CA and CRDC</li> <li>• Appropriate process for commissioning; <ul style="list-style-type: none"> <li>– Expertise not held in Cotton Innovation Network</li> <li>– Local problem solving by community and industry groups (facilitated capacity building with grants)</li> </ul> </li> </ul> <p><b>Linkages</b></p> <ul style="list-style-type: none"> <li>• VET sector, leadership and education</li> <li>• Regional, indigenous, community development, health, mining</li> <li>• CMA/NRM</li> <li>• CGAs</li> <li>• Wincott</li> <li>• Community groups</li> <li>• Private and tertiary sector to provide flexibility and capability required (not cotton specific)</li> </ul>	<p><b>Problem definition</b></p> <ul style="list-style-type: none"> <li>• Industry workforce <ul style="list-style-type: none"> <li>– Industry faces skills and labour shortages influenced by boom and bust cycles</li> <li>– Coordinated capacity building policies and programs to develop attract people, develop skills and retain labour in the cotton industry</li> </ul> </li> <li>• Cotton in the economy and society <ul style="list-style-type: none"> <li>– Industry reputation affects cotton's social licence and freedom to operate</li> <li>– Increased evidence based understanding of cotton's role and contribution to the economy and society</li> </ul> </li> <li>• Strengthening social capital <ul style="list-style-type: none"> <li>– Cotton communities want to understand how to adapt to on-going market and environmental and policy pressures</li> <li>– Develop individuals and community organizations' capabilities and leadership skills to contribute to their own business, community and industry benefit</li> </ul> </li> </ul> <p><b>Benefits</b></p> <ul style="list-style-type: none"> <li>• Build capabilities of people to contribute to their own business and community</li> <li>• Strengthened cotton communities</li> <li>• Cotton's contributions and value understood and supported by sound information to enhance industry R&amp;D decision making and reputation</li> </ul> <p><b>Horizon and risk</b></p> <ul style="list-style-type: none"> <li>• Benefits may be lagged and/or intangible</li> <li>• Ability to provide cost-effective, timely and relevant information and services</li> <li>• Requires coordination structures that engage stakeholders outside of Network</li> </ul>

## PRODUCT & MARKET DEVELOPMENT RESEARCH PATHWAY

**Outcome:** Improve cotton lint and cottonseed oil yield and quality to enhance existing and develop new products and markets

Research development and extension	Capability	Outcomes
<p><b>Concept</b></p> <ul style="list-style-type: none"> <li>R&amp;D supports the long-term industry objective of becoming the producer and supplier of the most environmentally and socially responsible high quality cotton on the globe</li> </ul> <p><b>Elements</b></p> <ul style="list-style-type: none"> <li>A research strategy that systematically connects plant genetics, agronomy, material science, processing, supply chain, waste, socio/environmental management and market research for efficiency, quality and value gains.</li> <li>Providing information on intangible and tangible aspects of cotton that supports industry to develop and adopt assurance systems as they develop.</li> <li>Funding supports capability and infrastructure required to drive scientific and technical initiatives in support of fibre quality and new cotton end-use research.</li> <li>International research collaboration where this best supports the outcome and industry.</li> </ul> <p><b>Linkages</b></p> <ul style="list-style-type: none"> <li>Strong linkage with cotton industry R&amp;D including plant breeding, farming systems, people, development and delivery, <i>myBMP</i>, environmental footprint and industry traceability and marketing initiatives.</li> <li>Close relationships with the international cotton community including fibre quality researchers, commercial spinners and textile machinery and instrument manufacturers.</li> <li>Communication with major apparel brand-owners regarding changing market needs including sustainable production certification schemes and CSR agenda.</li> <li>On-going liaison with environmental regulators to inform cotton R&amp;D</li> </ul>	<p><b>Human capacity</b></p> <ul style="list-style-type: none"> <li>Team of experienced and focused materials, agricultural and biological scientists, and engineers. Team is well supported by laboratory, technical trade staff, market and supply chain expertise.</li> <li>Skills in value chain - market assessment and assurance out-sourced.</li> <li>Succession plans developed for securing core R&amp;D skills.</li> </ul> <p><b>Infrastructure</b></p> <ul style="list-style-type: none"> <li>Industry scale ginning, spinning and textile processing equipment, supported by well-equipped workshop.</li> <li>Specialised instrumentation to measure standard and non-standard fibre properties including moisture, strength, maturity and fineness.</li> <li>Collaboration to expand capacity and/or access and evaluate new technologies in fibre science and processing</li> </ul> <p><b>Linkages</b></p> <ul style="list-style-type: none"> <li>Excellent linkage with local cotton breeders and crop physiology scientists.</li> <li>Effective linkages with industrial market chain both within Australia and internationally.</li> <li>Capability provides technical stewardship of high quality Australian fibre in overseas (and local) markets.</li> </ul> <p><b>Flexibility</b></p> <ul style="list-style-type: none"> <li>Capability can be applied to problems at any point along the supply chain</li> <li>Capability can be applied to other fibres, materials and industries.</li> </ul>	<p><b>Problem definition</b></p> <ul style="list-style-type: none"> <li>Gentler ginning technology resulting in globally recognized reliably consistent, high quality Australian export cotton specifications</li> <li>Application of new fibre test methods, such as measuring fibre fineness, maturity and elongation, to differentiate Australian cotton from other export growths.</li> <li>Understanding differences in the cellulose structure of Australian cotton fibre and connecting these with an understanding of cellulose synthesis.</li> <li>Technical support of Australian fibre in customer mills.</li> <li>Product traceability and supply chain logistics improved through innovation in information technologies and management systems</li> </ul> <p><b>Benefits and beneficiaries</b></p> <ul style="list-style-type: none"> <li>A collectively focused, well-resourced research collaboration producing world leading science that improves industry best practices, systems and performance.</li> <li>Improved reputation, competitive advantage and commercial potential for Australian cotton in key markets.</li> <li>Australian researchers, cotton growers, ginners, merchants and customers of Australian cotton.</li> <li>Consumers - access to sustainably produced food and fibre</li> </ul> <p><b>Horizon and risk</b></p> <ul style="list-style-type: none"> <li>Horizons aligned and extend with strategic objectives of industry; longer term objectives extend 10+ years from concept.</li> <li>Changes to international textile and Australian cotton industry operating environment include tangible and intangible elements</li> <li>Changes to strategic R&amp;D objectives</li> <li>Research outputs of technologies, practices and industry initiatives, such as <i>myBMP</i>, not adopted or supported by end-users.</li> <li>Risks to industry marketing approaches from volatility in production</li> </ul>

## DEVELOPMENT & DELIVERY RESEARCH PATHWAY

**Outcome:** the cotton sector improves through the delivery of products and services based on the ongoing development of new and existing research

Research development and extension	Capability	Outcomes
<p><b>Concept</b></p> <ul style="list-style-type: none"> <li>• Increase the adoption of the results of cotton research and innovation through focused “development and delivery”.</li> <li>• Development and Delivery services the unmet cotton R&amp;D information needs of growers and the industry to improve practices, productivity, competitiveness and environmental performance.</li> </ul> <p><b>Elements</b></p> <ul style="list-style-type: none"> <li>• Access to R&amp;D information and specialist technical R&amp;D knowledge.</li> <li>• Local facilitation support for R&amp;D information access where demand is not met commercially.</li> <li>• Inclusive of delivery of R&amp;D through the <i>myBMP</i> program and its ongoing improvement.</li> <li>• Facilitation of industry R&amp;D communication between researchers, growers, crop consultants, agribusiness, NRM and industry organisations.</li> <li>• Capacity to respond to emerging or emergency issues.</li> </ul> <p><b>Linkages</b></p> <ul style="list-style-type: none"> <li>• Strong connections to farming systems R&amp;D and human capacity initiatives within people business and community priorities</li> <li>• Multiple complimentary delivery pathways by which information and knowledge exchange occurs.</li> <li>• Agribusiness</li> <li>• Crop consultants</li> <li>• Grower groups</li> <li>• Grains industry RD&amp;E</li> <li>• NRM organisations</li> <li>• Government programs</li> </ul>	<p><b>Human capacity</b></p> <ul style="list-style-type: none"> <li>• Implemented by a team of skilled professionals responsible for integrating, developing and extending the results of industry R&amp;D.</li> <li>• Team is well supported by technical, knowledge management, IT and marketing expertise.</li> <li>• Resourced through an unincorporated joint venture of principle investors and managed in conjunction with members of the Cotton Innovation Network.</li> </ul> <p><b>Infrastructure</b></p> <ul style="list-style-type: none"> <li>• Limited requirements resourced by principle investors</li> </ul> <p><b>Linkages</b></p> <ul style="list-style-type: none"> <li>• Agribusiness</li> <li>• Crop consultants</li> <li>• Grower groups</li> <li>• NRM organisations</li> </ul> <p><b>Flexibility</b></p> <ul style="list-style-type: none"> <li>• Capability can support government programs e.g. NRM water use efficiency, CFI and emergency response issues e.g. biosecurity, natural disaster</li> </ul>	<p><b>Problem definition</b></p> <ul style="list-style-type: none"> <li>• Development and Delivery campaigns that service the priority needs of individual growers, consultants, cotton regions and the industry.</li> <li>• Impact measured by adoption of research, BMPs and changes in industry performance measures.</li> </ul> <p><b>Benefits and beneficiaries</b></p> <ul style="list-style-type: none"> <li>• An efficient and effective pathway for the delivery of the results of industry R&amp;D and innovation.</li> <li>• A profitable and competitive industry responding to market and community needs</li> <li>• An industry evidencing its responsibility for improving environmental performance</li> <li>• The Australian cotton industry maintains a social licence to operate.</li> <li>• Research organisations can focus resourcing emphasis on research.</li> </ul> <p><b>Horizon and risk</b></p> <ul style="list-style-type: none"> <li>• Horizons aligned and extend with strategic objectives of Cotton Innovation Network and principle investors; 5+ years from concept.</li> <li>• Changes to Australian cotton industry operating environment including boom and bust cycles that impact resourcing of capability</li> <li>• Research outputs of technologies, practices and industry initiatives, including <i>myBMP</i>, not adopted or supported by agribusiness, crop consultants and end-users.</li> <li>• Supporting, rather than crowding out the development of commercial service</li> <li>• Servicing regional D&amp;D demands</li> </ul>